



## ORDERFORMS

*Select the product you want to order from the list.*

*Fill the form*

*Click 'Save Form as'*

*Save the file on your PC*

*E-mail the file to salesdp@steel.ie*

*or*

*Print the form and fax it to us at 056 7763411*



1. ProSigma+ Purlins and Rails
2. Explanatory leaflet for ProSigma+ Purlins and Rails orderform
3. ProSigma+ Cee Sections
4. ProSigma+ Eaves Beams
5. Eaves Beams accessories
6. ProSigma+ Cleats and accessories
7. ProSigma+ Anti Sag accessories



DUGGAN PROFILES & STEEL SERVICE CENTRE Ltd

Tel: 056 772 2485 Fax: 056 776 3411  
www.steel.ie

Order No.

Reference Page of

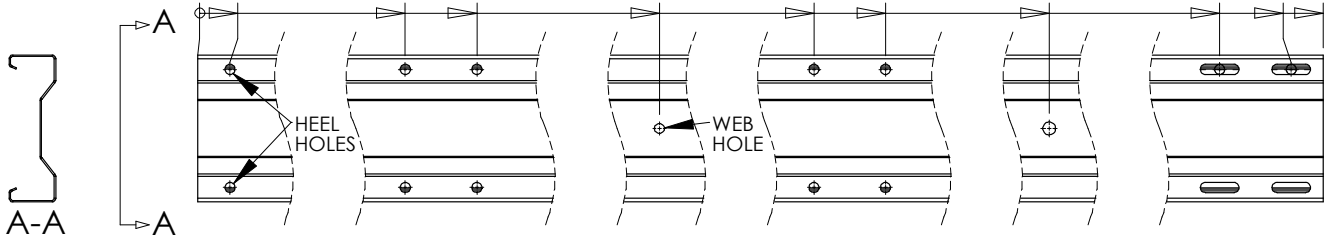
Customer contact Date reqd.

Pick No.  
(Office use)

Site contact Deliver to

Product Code \_\_\_\_\_

SECTION MUST BE VIEWED IN THE DIRECTION AS SHOWN BELOW WHEN DETAILING



Qty	Length	ID Mark	Punching Details											
			Standard holes 14mm			Circle any (18)mm holes			Underline slots					
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											

## Explanatory Leaflet for Purlins & Rails Order Form

Steel Fabricating Company

Order No. 2145F



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Reference Industrial Unit

Page 1 of 1

Customer contact Joe Bloggs

Date reqd. 16/5/20..

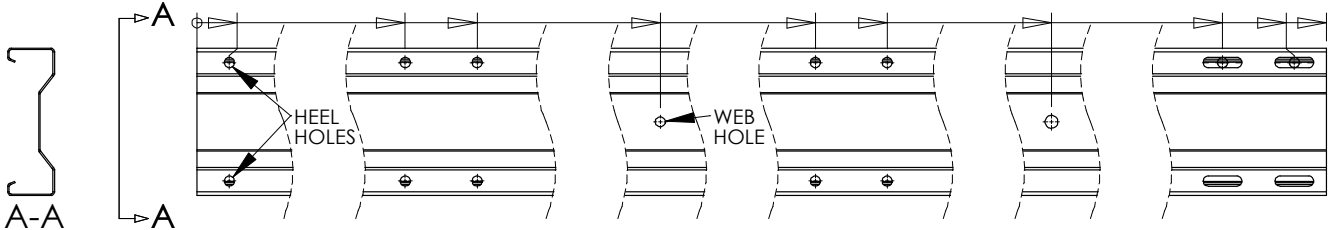
Pick No.  
(Office use)

Site contact Joe Bloggs 087 21345??

Deliver to Unit 14, Industrial Park, Main St.

Product Code DP-SP205/65/200

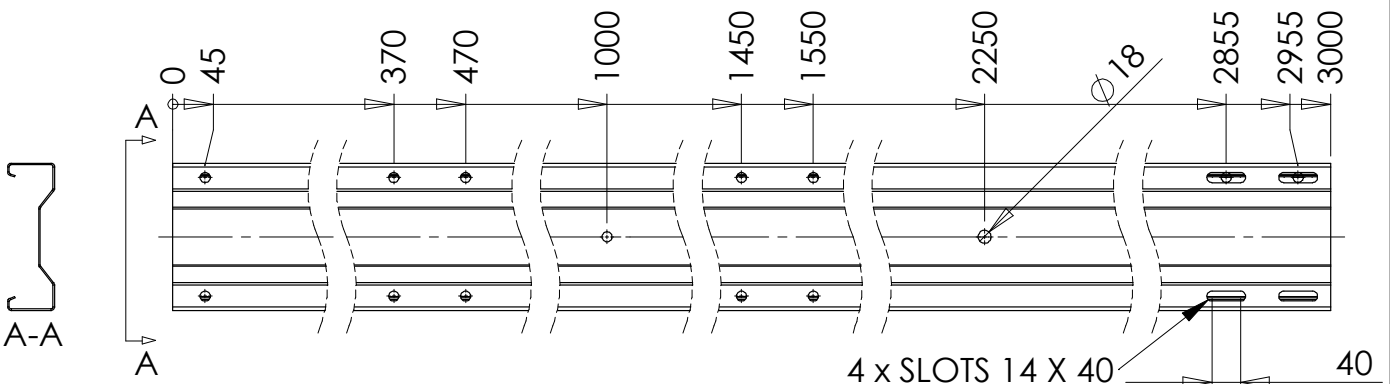
SECTION MUST BE VIEWED IN THE DIRECTION AS SHOWN BELOW WHEN DETAILING



Qty	Length	ID Mark	Punching Details											
			Standard holes 14mm			Circle any 18mm holes			Underline slots					
Qty	Length	ID	HEEL											
12	3000	Z-5	45	370	470	1450	1550	<u>2855</u>	<u>2955</u>					
			WEB	1000	<u>2250</u>									
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											

The purpose of this leaflet is to demonstrate the use of the Order Form for Purlins & Rails. Above is a section of the Purlin & Rails Order Form. The information filled in relates to the purlin drawn underneath which has been transcribed for explanatory purposes. The terms "HEEL" and "WEB" relate to the cross section and are labelled below. Holes are defined by their location and the distance from the start of the member. 18mm holes are circled and slots underlined.

**NOTE: THE STANDARD HOLE SIZE FOR ALL HOLES IRRESPECTIVE OF LOCATION IS 14MM. AN 18MM HOLE HAS BEEN INCLUDED BELOW FOR ILLUSTRATIVE PURPOSES ONLY.**



12 required marked Z-5

Notes:  
Section: DP-SP205/65/200  
All holes 14mm UNO  
SLOTS 14 X 40 (14 X 54 Overall)

**Cee Sections**



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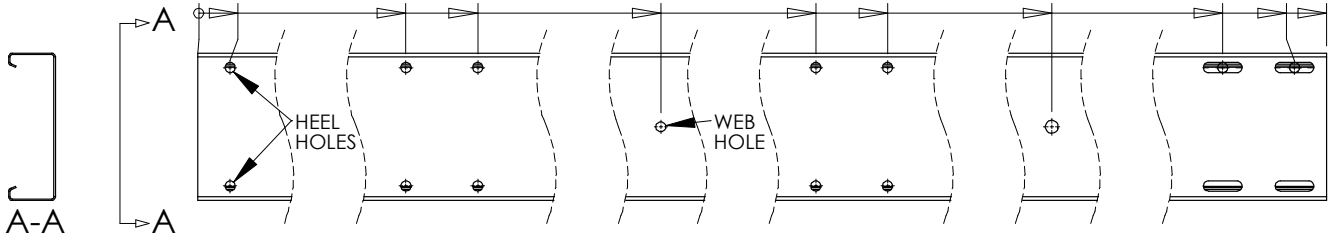
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(Office use)

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Product Code \_\_\_\_\_

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Qty	Length	ID Mark	Punching Details											
			Standard holes 14mm			Circle any 18mm holes			Underline slots					
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											
Qty	Length	ID	HEEL											
			WEB											

**Eaves Beams**



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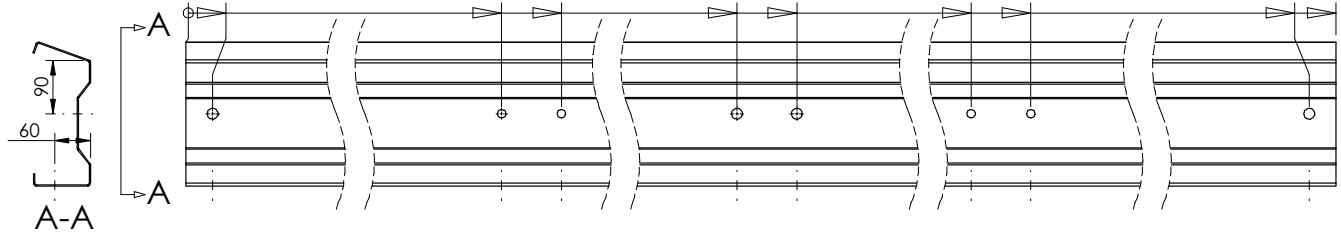
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Pick No. \_\_\_\_\_  
(Office use)

Site contact \_\_\_\_\_ Deliver to \_\_\_\_\_

Product Code \_\_\_\_\_

SECTION MUST BE VIEWED IN THE DIRECTION AS SHOWN BELOW WHEN DETAILING



Qty	Length	ID Mark	Punching Details											
			Anti Sag holes 14mm			Circle 18mm Cleat holes			Underline slots					
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											
Qty	Length	ID	HOLES											
			HOLES CONTD..											



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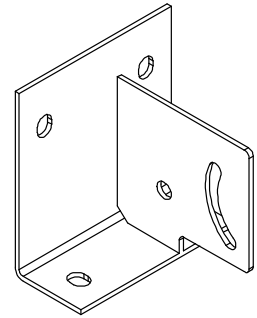
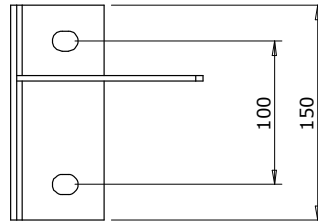
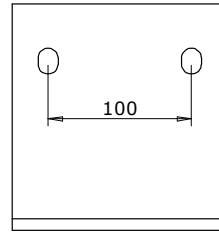
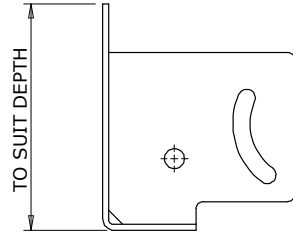
Reference \_\_\_\_\_ Page \_\_\_\_\_ of \_\_\_\_\_

Customer contact \_\_\_\_\_ Date reqd. \_\_\_\_\_

Pick No. \_\_\_\_\_  
 (Office use)

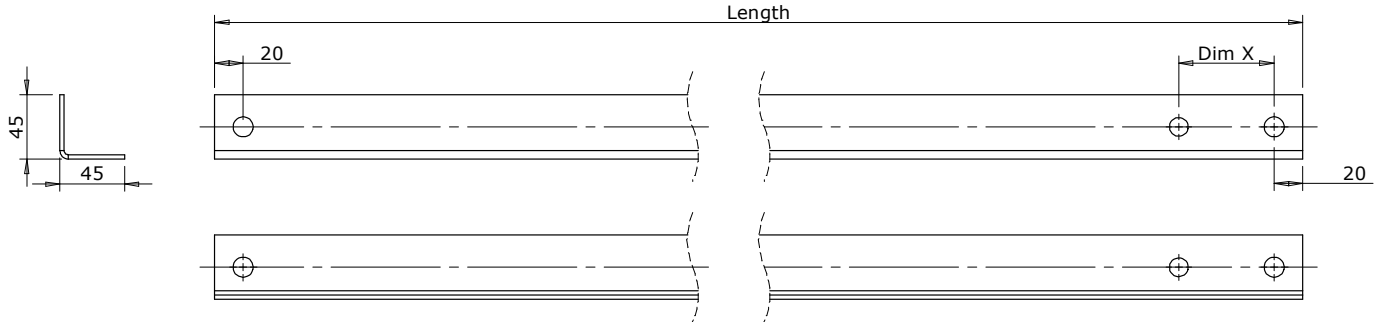
Site contact \_\_\_\_\_ Deliver to \_\_\_\_\_

**Eaves Strut Cleat**



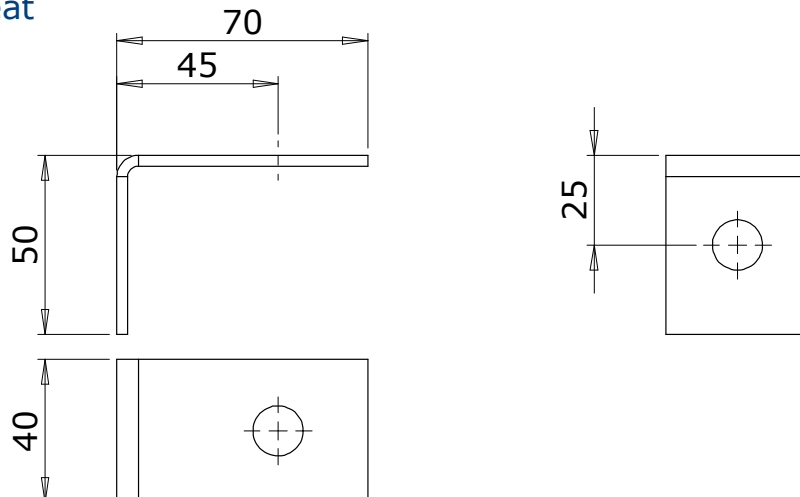
Qty	Eaves Beam Depth

**Eaves Strut**



Qty	Length	Dim X	ID Mark	Qty Contd.	Length	Dim X	ID Mark

**Eaves Strut to Purlin Cleat**



Qty	



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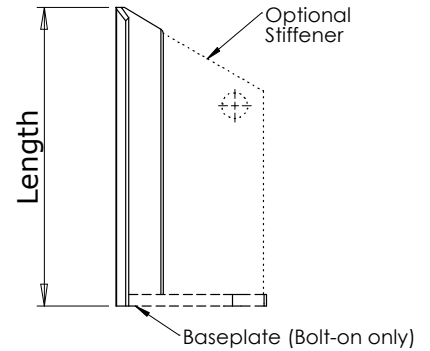
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(Office use)

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**Cleats**

- 1 The section depth the cleat is to suit
- 2 Tick (✓) if Bolt-on is required.
- 3 Tick (✓) if Weld-on is required.
- 4 Tick (✓) to select optional stiffener.
- 5 Length of extended cleats, leave blank for standard cleats
- 6 Tick (✓) if unprimed bolt-on are required, otherwise leave blank

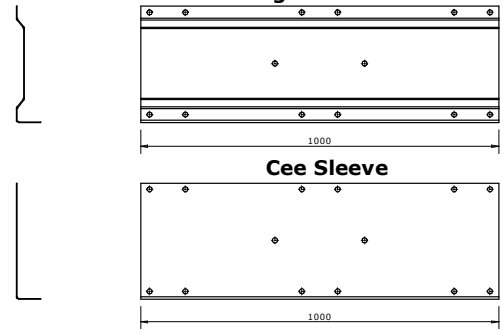
Qty	<sup>1</sup> Section Depth	<sup>2</sup> Bolt-on	<sup>3</sup> Weld-on	<sup>4</sup> Stiffened	<sup>5</sup> Length	<sup>6</sup> Unprimed
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>



**Sleeves**

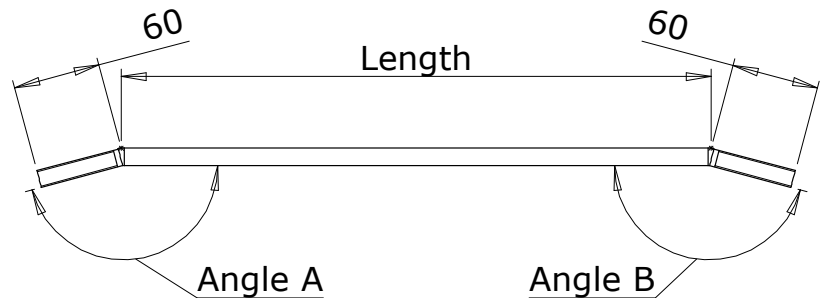
- 1 Tick (✓) if Sigma Sleeve is required.
- 2 Tick (✓) if Cee Sleeve is required.
- 3 The section depth the sleeve is to suit
- 4 Tick (✓) for galvanised sleeves.
- 5 Tick (✓) for prepainted sleeves.

Qty	<sup>1</sup> Sigma	<sup>2</sup> Cee	<sup>3</sup> Section Depth to suit	<sup>4</sup> Galvanised	<sup>5</sup> Prepainted
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>



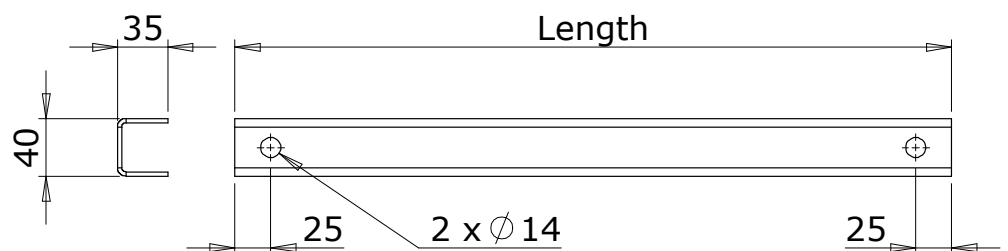
**Apex Ties**

Qty	Length	Angle A	Angle B



**Stays**

Qty	Length	ID Mark





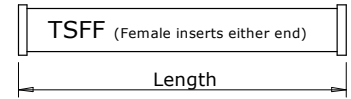
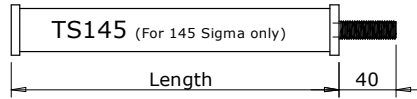
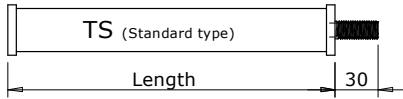
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Site contact _____	Deliver to _____

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 (Office use) \_\_\_\_\_

**Tube Struts/Tube Ties**



Qty	Length	TS	TS145	TSFF	ID Mark	Qty contd.	Length contd.	TS	TS145	TSFF	ID Mark
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>				<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

**Clamp Plates**  
 (1 per run of Struts/Ties required)  
 Not for use with 145 Sigma

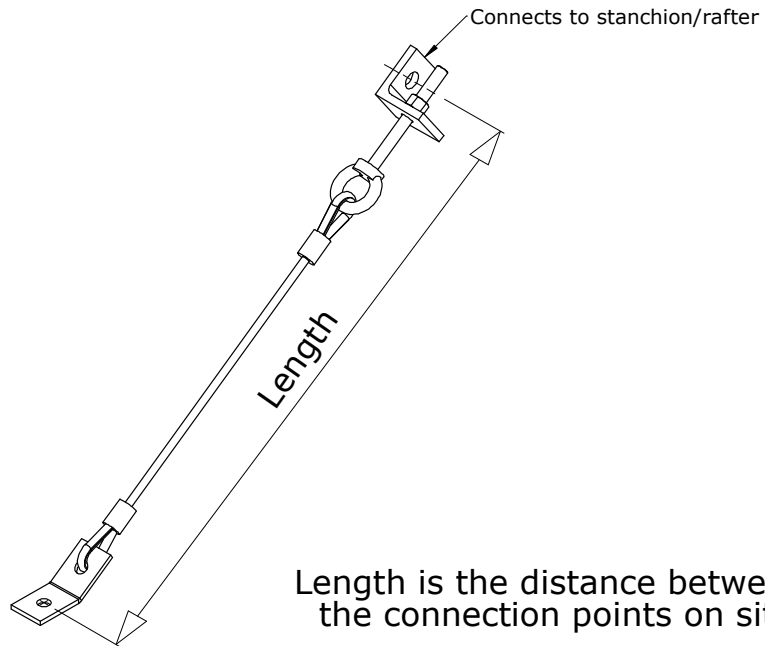
Qty \_\_\_\_\_

**Tube Strut Spacer**  
 For use with 145 Sigma ONLY  
 (1 required per Strut/Tie)

Qty \_\_\_\_\_

**Tie Ropes**

Qty	Length	ID Mark



**Threaded Tie Rod**

Qty	Length	ID Mark

